



Tightening Solutions



Secure Process,

Increased Productivity

Electric tightening systems from Morrell Group and Bosch Rexroth offer smart solutions for companies facing increasing costs, myriad regulations, and client modifications. Their features establish maximum security for your production processes.



Control & Adapt

The highly accurate electric tightening systems from Bosch Rexroth secure your tightening processes and document every tightening change so you can evaluate statistic for quality assurance. Industrial requirements, such as VDI/VDE2862 automotive assembly requirements, are sure to be met with Bosch Rexroth tightening solutions.



Designed for Flexibility

Bosch Rexroth's modular construction and common platform of handheld tools and stationary spindles allow you to experience quick and efficient exchange during production. These tightening systems deliver flexibility through their wireless data transmission and reprogramming capabilities.



Efficiency Now, Continuing ROI

Bosch Rexroth effective and energy-efficient electrical tightening systems deliver accurate and reliable assembly. Their stationary spindles operate with short cycle times for a high degree of automation. Rexroth systems can save operating costs and reduce CO2 emissions, increasing your ROI.



Ergonomic

Designed to provide a comfortable handle and trouble-free operation, Bosch Rexroth electric tightening systems incorporate an ergonomic, user-friendly approach. An intuitive user interface simplifies feedback delivery, and software setting minimize torque reaction in start-up and shutdown behavior.

Electric Tightening Systems:

Intelligent, Flexible, Secure

Bosch Rexroth's patented digital transducer technology provides one of the most accurate, reliable, and robust systems in the industry. The intelligent corresponding controls systems and operating software make integration and operation easy. Control systems are available for both single- and multi-tool application, and operating systems are Windows or browser based for compatibility.



Handheld Tools

High reliability

- Accurate measurement of tightening parameters
- Digital result transmission

Low operator fatigue

- Ergonomic design
- Lightweight construction

Easy operation

- User friendly controls and indicators



Wireless Tools

High degree of security and flexibility

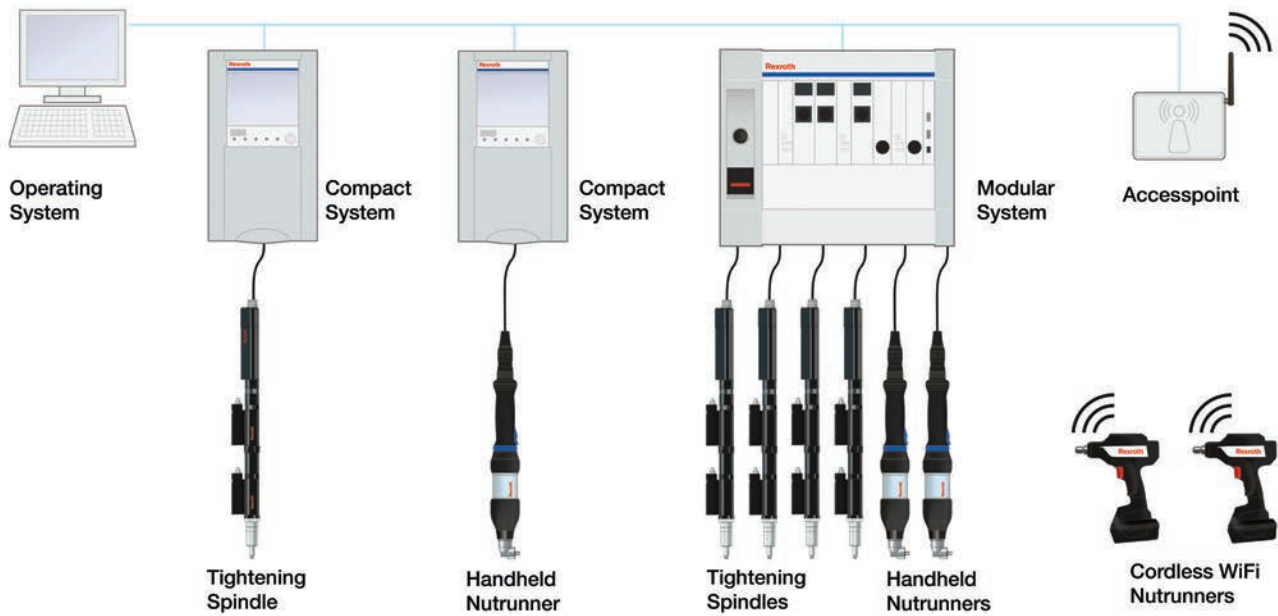
- Transducerizes measurement of torque and angle
- Process reliability via integrated onboard controller and wireless buffered data transfer
- Integrated color display gives feedback
- Easy assembly
- Integrated color display



Stationary Spindles

Modular construction and flexible solutions in a wide range of applications

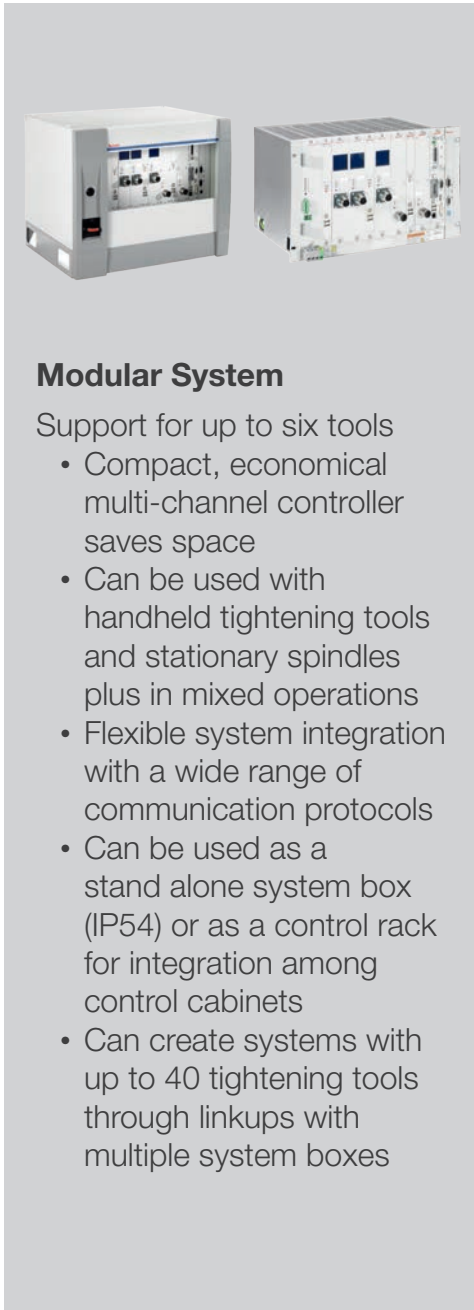
- Highest levels of VDI standards for reliability achieved by redundant transducer technology
- High performance in manual and automated assembly systems



Compact System

Single tool applications with reliable and easy-to-use controllers

- Handheld tools and mounted spindles available
- HMI display and LEDs deliver clear feedback
- User-friendly operating system means simple programming
- Protection class IP54, EMC level IV



Modular System

Support for up to six tools

- Compact, economical multi-channel controller saves space
- Can be used with handheld tightening tools and stationary spindles plus in mixed operations
- Flexible system integration with a wide range of communication protocols
- Can be used as a stand alone system box (IP54) or as a control rack for integration among control cabinets
- Can create systems with up to 40 tightening tools through linkups with multiple system boxes



Operating System

Intuitively programmed tightening applications

- Ease of use with icon-based programming and intuitive interface
- Automatically detects all electronic components
- Produces rundown characteristics, statistical information, and results as graphical representations

The Right Tightening System for Every Application

Morrell Group offers efficient and flexible tightening solutions for your production needs, whether handheld, hand-guided, semiautomatic, or fully automatic.



Handheld Tightening Tools

- Ideal for low throughput
- High flexibility allows for frequent product changes and access to hard-to-reach applications
- Easily expandable with a variety of motor/output options available



Hand-Guided Tightening Tools

- Ideal when complications make automated actions impractical
- Absorbs torque reaction and improves ergonomics with a variety of handling equipment
- Multiple spindle integration options provide synchronized tightening and improved cycle rates



Semiautomatic Tightening Tools

- For use in complex multi-spindle applications where a fully automatic approach is not appropriate
- Dual trigger start, guarding, and light curtains are optional features that provide protection for workers



Fully Automatic Tightening Station

- Ideal for automated bolt feed and transfer stations with no operator needed
- Capabilities for performing automatic reworks and dealing with complex applications



Prompt Conversion, Optimal Deployment

Meet the challenges of future automotive industry requirements with Bosch Rexroth tightening applications.

Safety-Critical Tightening Applications

To safeguard against situations that endanger health or cause loss of life, a system must employ methods or redundant monitoring and direct measurement of the tightening process. Every fastening cycle must be documented.

Non-Critical Tightening Applications

Some applications are not considered safety- or function-critical. In these cases, an indirect measurement of the fastening process is sufficient.

Functional-Critical Tightening Applications

Product failures arise from failures of critical joints. Minimizing these events requires both direct and indirect measurements or monitoring and controls. Every fastening cycle must be documented.

Complete Turnkey Solutions

Morrell Group offers complete support for your tightening solutions from concept to completion. We will help you select the right tools, accessories, and configurations to fit your application. Our qualified team functions as an extension of your engineering department, providing startup and integration support, as well as project management.

Mechanical and Electrical Services

Integration Support

Startup Support

Project Management



Morrell Group has a research and development cell for tightening technology in our Auburn Hills, Michigan Headquarters. This cell is a comprehensive, hands-on overview of our Rexroth tightening product offerings. The fully-functioning tools on-board include NEXO wireless tools, ErgoSpin tools, variations of Bosch production tools, ergonomic solutions, both control platforms, and a working demo showcasing the worker guidance display software.

**Contact us today to visit
our Tightening R&D Cell
or to schedule a product
demonstration in your facility.
248-373-1600
inquiry@morrellinc.com**



Value-Added Solutions

Torque Arms

Used to prevent excessive reaction to the operator. Torque arms can be mounted vertically or horizontally allowing the operator to effectively torque assemblies with little to zero force.

Rail Systems

Mounted to a gantry or structure, such as a building, to allow movement in multiple directions and cover a wider working envelope.



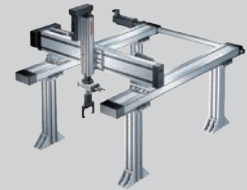
Torque Reaction Devices

Any device including torque arms, gantries, or rails that absorb the force applied to the product being torqued.



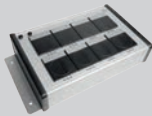
Gantries

Overhead independent structure to support torque arms or torque reaction devices.



Socket Trays

Holds multiple sockets that can be swapped in and out on the torque tool for multiple tightening applications.



Scanners

Barcode scanner or tag reader that identifies a part to be processed.



Mobile Carts

Allows a person to move the tool to remote locations for specific functionality: crash cart for repair, verification part for validating tools, or mobile production cart.



Wireless Network

Connectivity from the Rexroth system to a local network or plant network.



Verification Systems

Custom electronic secondary system that verifies or validates the tool torque target. These systems can be mounted in a lab, on a work bench or mobile cart, or in a mobile kit utilizing a carrying case for easy transport.

Tightening Software

Rexroth offers numerous software options for its spindle tools, handheld tools, and wireless tools. They also offer and maintain a software development platform, IndraLogic, for PLC programming. With this software, programmers can control all of the discrete inputs and outputs in station controls and tightening systems.

Browser-Based Software



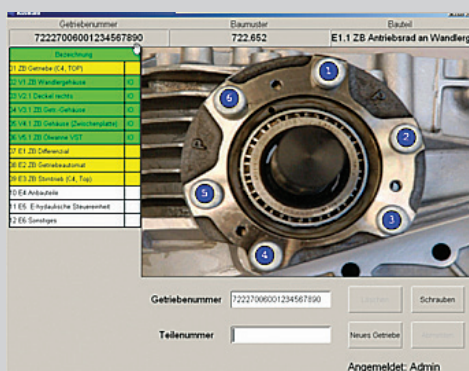
The permanently embedded browser-based software for wireless NEXO tools is icon based and doesn't require a computer to program it. This software can be accessed with any browser on any smart device that is connected to the internet. It allows 1024 programs to be created with 20 steps per program, and monitoring limits are possible for each step in the rundown. Additionally, the NEXO can store up to 10,000 rundown results, which can be viewed on the tool.

Responsive User Interface



Rexroth offers proprietary software programs that allow users to extract, view, analyze, and store data on the tightening operations for future use. This software lets users to view a live stream of the tightening system's data from on-site or remote locations. This software provides less downtime, consistency in production, and improved traceability.

Worker Guidance Displays

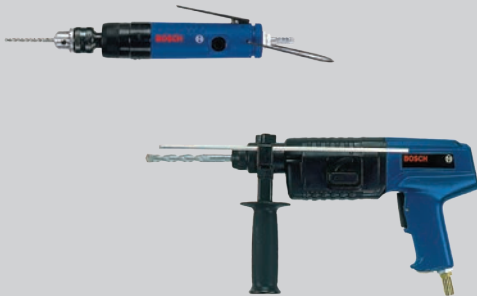


Easy-to-embed images in the worker guidance display show the correct bolt tightening sequence for multi-bolt operations. It indicates bolts that have been tightened and bolts that still need to be tightened. The worker guidance display provides real-time feedback on torque, time, and angle, enabling visual control of the production environment.

Bosch Tools

Bosch Rexroth industrial tightening tools including battery tools, heavy duty service and air tools, and production air tools. These tightening tools are lightweight and robust for everyday use in high production locations.

Production Air Tools



Bosch Rexroth's full line of lightweight and robust air tools are available for all industrial applications in high-production environments. These tools are driven by compressed air and a pneumatic rotary vane, which eliminates the risk of burnout that is present with electric motors. Rexroth air tools also reduce maintenance and overhead costs with their modular design, which uses the same air motors, housings, and clutches as other Rexroth tools.

Heavy Duty & Service Air Tools



Morrell Group offers a large selection of pneumatic tools for industrial service requirements. Bosch Rexroth heavy-duty and service air tools are robust and cost-effective alternatives for many applications. The service air tools provide top performance, an outstanding price-to-performance ratio, and excellent ergonomics. These flexible and high-performing tools are ideal for plant maintenance, service industries, and production line applications.

Battery Tools



The comprehensive line of Bosch Rexroth battery tools and corded inline handheld assembly tools include standard and compact sizes for hard to reach applications. Rexroth's clutch technology creates one of the most reliable and repeatable clutch torque tool on the market. Its unique ability to create a variable rundown program allows users to customize each application's process.



CANADA

Windsor

(519) 944-3877
2775 Kew Drive
Windsor, Ontario
Canada N8T3B7

INDIANA

Noblesville

(317) 849-7007
9589 E. 153rd Street
Noblesville, IN 46060

MASSACHUSETTS

Wilmington

90 Research Dr.
Wilmington, MA
01887

MICHIGAN

Auburn Hills

(248) 373-1600
3333 Bald
Mountain RD
Auburn Hills, MI
48326

Grand Rapids

(616) 583-9390
408 Broadway Ave
NW, Suite C
Grand Rapids, MI
49504

OHIO

Toledo

(419) 365-3111
1705 Indian Wood
Circle Suite 104
Maumee, OH 43537

TEXAS

Dallas

(800) 569-9800
13835 Senlac Drive
Farmers Branch, TX
75234

UTAH

Salt Lake City

(801) 566-4333
5575 West 1730
South, Suite #102
Salt Lake City, UT
84104

morrell-group.com info@morrellinc.com

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